## Limit Value Module

O Limit Value Extension to Sensor Interface
O Relays- or Opto Coupler Outputs
O Limit Value internally adjustable by Potentiometer

O Limit Value externally adjustable by PLC
O Applicable in Heavy Industry by robust Aluminium Casting Housing
O Level of Protection IP 67


## DESCRIPTION:

The limit value extension for the sensor interface SI-GW (depending on design) has 1 or 2 independently adjustable limit values with relay outputs or optional opto couplers. It is positioned next to the sensor interface.

The signals are looped through. Internally, the voltage output and the supply for the SI-GW are being picked up parallel.

The switching direction for positive or negative values is being determined by jumpers.

Selection between limit value adjustment by potentiometers or external 0... 10 V (e.g. PLC) possible by jumpers.

TECHNICAL DATA:

| Type |  | SI-GW/1R | SI-GW/2R | SI-GW/10 | SI-GW/2O |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Art. No. |  | 103780 | 103781 | 103782 | 103783 |
| Supply | Supply Voltage Ripple Input Signal PLC-Input GW-Output | $\begin{aligned} & 16 . . .32 \mathrm{~V} \text { DC (is picked up from signal for SI.. ) } \\ & <10 \% \end{aligned}$ |  |  |  |
|  |  | $\begin{aligned} & 0 \ldots 10 \mathrm{~V} \text { (is picked up from signal for SI) } \\ & 0 \ldots 10 \mathrm{~V} \end{aligned}$ |  |  |  |
|  |  | $0 . . .10 \mathrm{~V}>100 \mathrm{k} \Omega$ |  |  |  |
| Switching Outputs | Relay Outputs <br> Numbers of Relay Ouputs <br> Opto Couplers Outputs <br> Number of Opto Coupler Outputs | 48 V 0.5 A |  |  |  |
|  |  | 1 | 2 |  |  |
|  |  |  |  | 50 V 50 mA |  |
|  |  | - |  | 1 | 2 |
| Miscellaneous |  |  |  |  |  |
| Nominal Temperature Range Service Temperature Range Storage Temperature Range Dimensions ( $\mathrm{L} \times \mathrm{W} \times \mathrm{H}$ ) Level of Protection |  | $+10 \ldots+40^{\circ} \mathrm{C}$ |  |  |  |
|  |  | $0 \ldots+60{ }^{\circ} \mathrm{C}$ |  |  |  |
|  |  | $-10 \ldots+70{ }^{\circ} \mathrm{C}$ |  |  |  |
|  |  | $98 \times 64 \times 36 \mathrm{~mm}$ |  |  |  |
|  |  | IP 67 |  |  |  |


| Option | Art. No. | Function |
| :--- | :--- | :--- |
| EED6 | 103784 | Sensor connection pluggable ED6, incl. mating connector KS6 |

The limit value by potentiometers can be adjusted between 0 and 10 V (this correlates $0 \ldots 100 \%$ ). This value is being compared to the voltage signal from the interface and it switches at exceeding resp. falling below.

